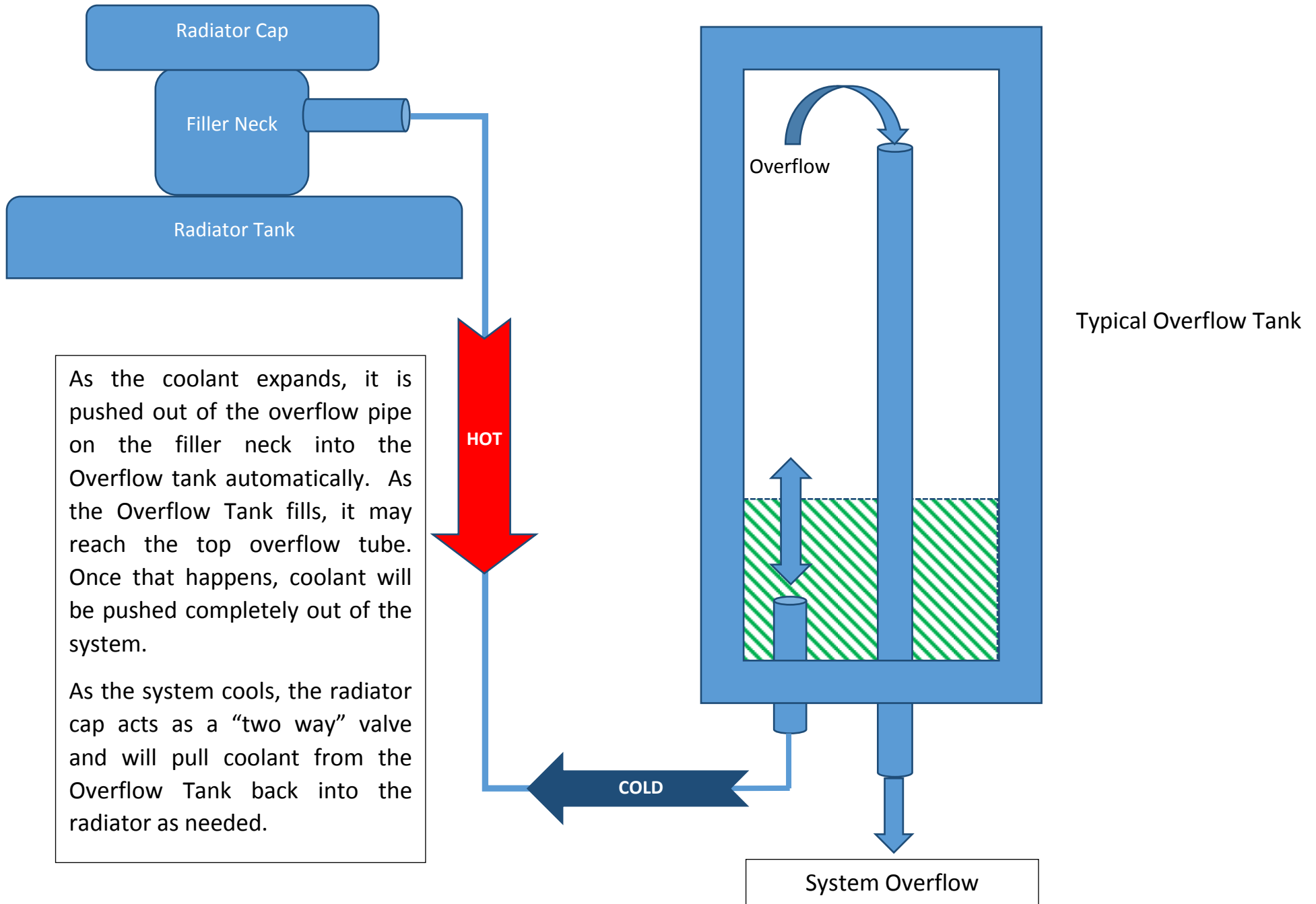


Typical Radiator to Surge/Overflow Tank Diagram



As the coolant expands, it is pushed out of the overflow pipe on the filler neck into the Overflow tank automatically. As the Overflow Tank fills, it may reach the top overflow tube. Once that happens, coolant will be pushed completely out of the system.

As the system cools, the radiator cap acts as a “two way” valve and will pull coolant from the Overflow Tank back into the radiator as needed.